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INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference		of Transmittal of International Search Report
P22412A/PKE/BOU	ACTION (FORM PC 17/ISA/2	(20) as well as, where applicable, item 5 below.
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)
PCT/GB 99/03331	07/10/1999	07/10/1998
Applicant		
GILTECH LIMITED et al.		
This International Search Report has been according to Article 18. A copy is being tra	n prepared by this International Searching Aut ansmitted to the International Bureau.	hority and is transmitted to the applicant
This International Search Report consists	of a total of sheets.	
X It is also accompanied by	a copy of each prior art document cited in this	report.
Basis of the report		
a. With regard to the language, the	international search was carried out on the bar less otherwise indicated under this item.	sis of the international application in the
the international search w Authority (Rule 23.1(b)).	ras carried out on the basis of a translation of t	he international application furnished to this
b. With regard to any nucleotide an was carried out on the basis of the		nternational application, the international search
• —	onal application in written form.	
filed together with the inte	rnational application in computer readable for	m. ·
furnished subsequently to	this Authority in written form.	•
furnished subsequently to	this Authority in computer readble form.	
	osequently furnished written sequence listing o is filed has been furnished.	loes not go beyond the disclosure in the
the statement that the info furnished	ormation recorded in computer readable form i	s identical to the written sequence listing has been
2. Certain claims were fou	nd unsearchable (See Box I).	
3. Unity of invention is lac	king (see Box II).	
4. With regard to the title ,		
the text is approved as su	ibmitted by the applicant.	
the text has been establis	hed by this Authority to read as follows:	
5. With regard to the abstract,		
X the text is approved as su	ibmitted by the applicant.	
	shed, according to Rule 38.2(b), by this Authorice date of mailing of this international search re	
6. The figure of the drawings to be published.	lished with the abstract is Figure No.	
as suggested by the appli	icant.	None of the figures.
because the applicant fail	ed to suggest a figure.	
because this figure better	characterizes the invention.	

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PATENT COOPERATION THEAT

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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	FOR FURTHER ACTION	See Notification of Transmittal of International
P22412A/PKE/BOU	Preliminary Examination Report (Form PCT/IPEA/416)	
International application No.	International filing date (day/monti	h/year) Priority date (day/month/year)
PCT/GB99/03331	07/10/1999	07/10/1998
International Patent Classification (IPC) or na A61K9/12	ational classification and IPC	
Applicant		
GILTECH LIMITED et al.		
This international preliminary exam and is transmitted to the applicant a		d by this International Preliminary Examining Authority
2. This REPORT consists of a total of	6 sheets, including this cover s	sheet.
	-	
		ne description, claims and/or drawings which have containing rectifications made before this Authority
	of the Administrative Instruct	
		•
These annexes consist of a total of	S116612.	
3. This report contains indications rela	ating to the following items:	
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I ☑ Basis of the report		
II ☐ Priority	nainian with vacquel to mavelty, in	continue atom and individual confloability
III □ Non-establishment of control of the state of the s		ventive step and industrial applicability
		novelty, inventive step or industrial applicability;
	ons suporting such statement	
VI ☐ Certain documents cit	ed ·	
VII Certain defects in the i	nternational application	
VIII 🖾 Certain observations o	n the international application	
Date of submission of the demand	Date of	completion of this report
		· ·
06/04/2000	08.01.2	2001
Name and mailing address of the international preliminary examining authority:	al Authori	zed officer
European Patent Office		
D-80298 Munich Tel. +49 89 2399 - 0 Tx: 52365	6 enmu d	gaard, A
Fax: +49 89 2399 - 4465	<i>'</i>	one No. +49 89 2399 8644

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB99/03331

I.	Bas	sis of the r p rt	
1.	res _l the	oonse to an invitatio	rawn on the basis of (substitute sheets which have been furnished to the receiving Office in on under Article 14 are referred to in this report as "originally filed" and are not annexed to not contain amendments (Rules 70.16 and 70.17).):
	1-2	7	as originally filed
	Cla	ims, No.:	
	1-2	4	as originally filed
2.			uage, all the elements marked above were available or furnished to this Authority in the nternational application was filed, unless otherwise indicated under this item.
	The	se elements were a	available or furnished to this Authority in the following language: , which is:
		the language of a	translation furnished for the purposes of the international search (under Rule 23.1(b)).
		the language of pu	blication of the international application (under Rule 48.3(b)).
		the language of a 155.2 and/or 55.3).	translation furnished for the purposes of international preliminary examination (under Rule
3.		-	leotide and/or amino acid sequence disclosed in the international application, the y examination was carried out on the basis of the sequence listing:
		contained in the in	ternational application in written form.
		filed together with	the international application in computer readable form.
		furnished subsequ	ently to this Authority in written form.
		furnished subsequ	ently to this Authority in computer readable form.
			t the subsequently furnished written sequence listing does not go beyond the disclosure in opplication as filed has been furnished.
		The statement that listing has been fu	t the information recorded in computer readable form is identical to the written sequence rnished.
4.	The	amendments have	resulted in the cancellation of:
		the description,	pages:
		the claims,	Nos.:
		the drawings,	sheets:
5	П	This report has be	en established as if (some of) the amendments had not been made, since they have been

considered to go beyond the disclosure as filed (Rule 70.2(c)):

International application No. PCT/GB99/03331

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes:

Claims 21-24

No:

Claims 1-20

Inventive step (IS)

Yes:

Claims

Claims 1-24 No:

Industrial applicability (IA) Yes:

Claims 1-24

No:

Claims

2. Citations and explanations see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet

EXAMINATION REPORT - SEPARATE SHEET

R Section V

Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Reference is made to the following documents:

D1: WO-A-96 17595

D2: EP-A-0 380 254

D3: US-A-4 086 331

D4: WO-A-94 00512

D5: GB-A-1 503 897

D1 discloses (see p. 11, I. 7-12 and example 1) formulations comprising a foamable gelling agent (e.g. alginate) and a slow-release precipitant therefor (calcium and silver ion releasing glass).

D2 discloses (see claims 1-3 and example 1) formulations comprising a foamable gelling agent (e.g. alginate) and a precipitant therefor (di- or trivalent metal salt).

D3 discloses (see claim 1 and example 1) formulations comprising a foamable gelling agent (gelatin) and a precipitant therefor (ferrous sulphate).

D4 discloses (see claims 1, 5, 21, 24 and 25 and example 3) formulations comprising a foamable gelling agent (e.g. alginate) and a precipitant therefor (e.g. calcium carbonate).

D5 discloses (see p. 2, I. 8-15 and p. 4, I. 108-110) formulations comprising a foamable gelling agent (carboxyethyl cellulose) and a precipitant therefor (trivalent metal ions).

The subject-matter of independent claims 1 and 12 is not novel (Art. 33(2) PCT) 2. over D1-D5, each document taken separately (see above under item 1).

It is here pointed out that neither the process step "wherein said slow-release

- **EXAMINATION REPORT SEPARATE SHEET**
- Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art 2. disclosed in the documents D2-D5 is not mentioned in the description, nor are these documents identified therein.
- The description must be brought into conformity with the new claims to be filed; 3. care should be taken during revision not to add subject-matter which extends beyond the content of the application as originally filed; Art. 34.2 (b) PCT.
 - When amending the claims the Applicant is requested to identify those passages in the specification as originally filed on which the amended claims are based.

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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's	or age	ent's file reference			See Notifi	cation of Transmittal of International
P22412	4/PKE	E/BOU	FOR FURTHER A			
Internation	al appl	ication No.	International filing date	day/month	/year)	Priority date (day/month/year)
PCT/GB	99/03	3331	07/10/1999			07/10/1998
Internation A61K9/1		ent Classification (IPC) or n	ational classification and IP	С		
Applicant GILTEC	H LIM	IITED et al.				
		ational preliminary exame smitted to the applicant		prepared	by this Inte	ernational Preliminary Examining Authority
2. This	REPC	PRT consists of a total of	f 6 sheets, including this	s cover sl	neet.	
t	een a	mended and are the ba		sheets c	ontaining re	on, claims and/or drawings which have ectifications made before this Authority he PCT).
Thes	e ann	exes consist of a total o	f sheets.			
3. This	report	contains indications rela	ating to the following iter	ms:		
1	\boxtimes	Basis of the report				
11		Priority				
Ш		Non-establishment of	opinion with regard to no	ovelty, inv	entive step	and industrial applicability
IV		Lack of unity of inventi	on			
٧	⊠		inder Article 35(2) with roons suporting such state		novelty, inv	entive step or industrial applicability;
VI		Certain documents cit	ed			
VII		Certain defects in the i	nternational application			
VIII	\boxtimes	Certain observations o	n the international appli	cation		٠
Date of sub	omissio	on of the demand		Date of o	completion of	f this report
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	exami	g address of the international ning authority:	a!	Authoriz	ed officer	S SO SECULED PARTITION OF S
<u></u>	European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d			Hedeg	aard, A	Assus 50 rds.
Fax: +49 89 2399 - 4465			Telepho	ne No. +49 8	9 2399 8644	

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB99/03331

in

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I.		sis of the report	•
1.	res the	ponse to an invitation	rawn on the basis of (substitute sheets which have been furnished to the receiving Office on under Article 14 are referred to in this report as "originally filed" and are not annexed to o not contain amendments (Rules 70.16 and 70.17).):
	1-2	7	as originally filed
	Cla	iims, No.:	
	1-2	4	as originally filed
_	14/:4	h	
2.			uage, all the elements marked above were available or furnished to this Authority in the nternational application was filed, unless otherwise indicated under this item.
	The	ese elements were a	vailable or furnished to this Authority in the following language: , which is:
		the language of a t	ranslation furnished for the purposes of the international search (under Rule 23.1(b)).
		the language of pul	blication of the international application (under Rule 48.3(b)).
		the language of a to 55.2 and/or 55.3).	ranslation furnished for the purposes of international preliminary examination (under Rule
3.			eotide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:
		contained in the int	ernational application in written form.
		filed together with t	he international application in computer readable form.
		furnished subseque	ently to this Authority in written form.
		furnished subseque	ently to this Authority in computer readable form.
			the subsequently furnished written sequence listing does not go beyond the disclosure in plication as filed has been furnished.
		The statement that listing has been fur	the information recorded in computer readable form is identical to the written sequence nished.
4.	The	amendments have	resulted in the cancellation of:
		the description,	pages:
		the claims,	Nos.:

5.

This report has been established as if (some of) the amendments had not been made, since they have been

sheets:

considered to go beyond the disclosure as filed (Rule 70.2(c)):

☐ the drawings,

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB99/03331

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes:

Claims 21-24

No:

Claims 1-20

Inventive step (IS)

Yes: Claims

No:

No:

Claims 1-24

Industrial applicability (IA)

Yes:

Claims 1-24

No: Claims

2. Citations and explanations see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet

Re Section V

Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Reference is made to the following documents:

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D3 discloses (see claim 1 and example 1) formulations comprising a foamable gelling agent (gelatin) and a precipitant therefor (ferrous sulphate).

D4 discloses (see claims 1, 5, 21, 24 and 25 and example 3) formulations comprising a foamable gelling agent (e.g. alginate) and a precipitant therefor (e.g. calcium carbonate).

D5 discloses (see p. 2, l. 8-15 and p. 4, l. 108-110) formulations comprising a foamable gelling agent (carboxyethyl cellulose) and a precipitant therefor (trivalent metal ions).

2. The subject-matter of independent claims 1 and 12 is not novel (Art. 33(2) PCT) over D1-D5, each document taken separately (see above under item 1).

It is here pointed out that neither the process step "wherein said slow-release

product.

precipitant is combined with said gelling agent during the foaming thereof" nor the intended use of the precipitant (as stabiliser) as defined in claim 1 can represent distinguishing features over D1-D5 since the claim as such is directed to a

- The subject-matter of claims 21-24 is novel since a process as defined in claim 21 3. comprising the step of sterilising the dried foam by exposure to [SPEC0807]irradiation or ethylene oxide has not been disclosed in the above-mentioned prior art documents.
- 4. With regard to the assessment of inventive step the documents D2 (see e.g. col. 8, I. 15-16), D3 (see e.g. col. 5, I. 3-4), D4 (see p. 12-13) and D5 (see p. 3, I. 91-106) have already disclosed the improved setting time and stability of foams made from formulations comprising foamable gelling agent and a precipitant therefor.
 - Hence, it does not appear to represent any unexpected effect that the foams are stable enough to be sterilised as defined in present claim 21. Therefore, the subject-matter of the present application is not considered to involve an inventive step (Art. 33(3) PCT).
- A positive international preliminary report for the subject-matter of the dependent 5. claims 2-11, 13-20 and 22-24 can only be established when they refer to independent claims which meet the requirements of the PCT.

Re Section VIII

Certain observations on the international application

1. The term "or the like" used in claim 8 is vague and unclear and leaves the reader in doubt as to the meaning of the technical features to which it refers, thereby rendering the definition of the subject-matter of said claim unclear (Article 6 PCT).

- 2. Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D2-D5 is not mentioned in the description, nor are these documents identified therein.
- The description must be brought into conformity with the new claims to be filed; 3. care should be taken during revision not to add subject-matter which extends beyond the content of the application as originally filed; Art. 34.2 (b) PCT.
 - When amending the claims the Applicant is requested to identify those passages in the specification as originally filed on which the amended claims are based.

r ATENT COOPERATION TREATY

To:

From the	INTERNA	TIONAL	BUREAU
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NOTIFICATION OF ELECTION

(PCT Rule 61.2)

GILCHRIST, Tom et al

Assistant Commissioner for Patents
United States Patent and Trademark

Office Box PCT Washington, D.C.20231

ETATS-UNIS D'AMERIQUE

01 May 2000 (01.05.00)	in its capacity as elected Office
International application No. PCT/GB99/03331	Applicant's or agent's file reference P22412A/PKE/BOU
International filing date (day/month/year) 07 October 1999 (07.10.99)	Priority date (day/month/year) 07 October 1998 (07.10.98)
Applicant	

1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International Preliminary Examining Authority on:
	06 April 2000 (06.04.00)
•	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
2.	was not
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer

Anman QIU

Telephone No.: (41-22) 338.83.38

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FOAMABLE FORMULATION AND FOAM 1 2 3 The present invention is concerned with a foamable 4 formulation and the foam formed therefrom. 5 6 A wide variety of gels, creams, ointments, lotions and 7 other formulations are available for application to a 8 body surface. The exact content of these compositions 9 will vary depending upon the purpose of application. For example, a formulation may be applied to clean a 10 11 body surface, to promote healing of any wound or 12 injury, to prevent an exposed wound on the body from 13 drying out, to prevent infection, etc. In certain 14 circumstances the composition may include an active 15 ingredient. 16 17 In our International Patent Application published 13 June 1996 under No WO-A-96/17595 we describe a foamable 18 19 formulation which comprises a foamable carrier or 20 gelling agent, for example an alginate gel, and an 21 active ingredient, such as a water soluble glass 22 powder. 23 24 The product described in WO-A-96/17595 represented a considerable advance over the use of gel or cream. 25

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We have now found that by including a precipitant for 1 the gelling agent, in a slow-release form within the 2 composition, further improvements with regard to the 3 setting time of the foam and its stability can be 4 In particular, the added stability enables a 5 pre-foamed pad to be sterilised by irradiation, 6 7 ethylene oxide, or other conventional means. 8 9 Thus, the present invention provides a formulation comprising a foamed gelling agent combined with a slow-10 release precipitant therefor. The gelling agent may be 11 any agent capable of forming a foam, although 12 preferably the gelling agent is physiologically 13 compatible and non-irritant when maintained in contact 14 with the body surface. The gelling agent may be a gel, 15 for example a sodium alginate gel, carageenan gel, 16 17 sodium carboxymethylcellulose gel or mixtures thereof. 18 19 The precipitant is desirably intimately admixed 20 throughout the whole of the foamed gelling agent, preferably during the foaming process. In certain 21 22 circumstances however the presence of the precipitant 23 on one surface of the foamed gelling agent may be 24 sufficient to cause stabilisation of the foam. 25 Examples of precipitants include stabilising crosslinking agents which render the gelling agent 26 27 insoluble. Examples include salts of polyvalent metal ions such as calcium, zinc, copper, silver or aluminium 28 29 as well as borates, glyoxal and amino-formaldehyde 30 precondensates. In one embodiment, the polyvalent 31 metal ion may be released from a water-soluble glass 32 which is admixed into the foamable carrier in 33 comminuted form. A copper ion-releasing water soluble 34 glass, a zinc-ion releasing water soluble glass and 35 mixtures thereof are particularly of interest. 36

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1 The role of the precipitant is to stabilise the foamed 2 gel so that a stable foam is produced. Generally, the 3 stable foam should be produced within a reasonable time period since if the precipitant is too slow-acting, the 4 5 foam structure will have collapsed prior to stabilisation. However, a very fast acting precipitant 6 7 may not allow sufficient time for the gel to be foamed. 8 Desirably, the precipitant stabilises the foamed gel over a time period of 1 minute to 120 minutes, 9 10 preferably within 30 minutes, and most preferably 11 within 15 minutes at ambient temperature. considered to be "cured" when it can be lifted and 12 13 carefully handled without collapse. The solubility of the precipitant and hence the setting (cure) time of 14 the foam may be varied by adjusting the pH of the 15 16 composition, especially where the precipitant is based 17 upon a calcium salt. Generally, the solubility of a 18 calcium salt will be increased by lowering the pH. 19 Typical pH adjusters include organic acids such as 20 acetic, adipic, citric, fumaric, lactic, alginic and 21 tartaric acids. Usually an amount of 0.5 g to 5 g of 22 organic acid per 100 gel is sufficient. The organic 23 acid may be admixed with the precipitant prior to 24 foaming or, more preferably, may be admixed with the 25 gelling agent prior to foaming. 26 27 Suitable precipitants include calcium citrate, calcium carbonate, calcium phosphate, calcium hydrogen 28 29 phosphate (CaHPO₄), aluminium chloride, barium 30 carbonate, barium phosphate, barium sulphate, barium 31 chloride and zinc carbonate. 32 33 Where the gelling agent comprises an alginate gel, a 34 carageenan gel or a carboxymethylcellulose gel one 35 preferred precipitant is a calcium salt. 36 calcium citrate has been used in the examples, other

4

1 slowly dissolving calcium salts are also suitable. 2 3 Where the gelling agent comprises carboxymethylcellulose gel one preferred precipitant is 4 5 an aluminium salt. 6 7 In one embodiment the gelling agent and precipitant are packaged separately and only admixed during the foaming 8 9 process or subsequent to foaming. 10 Alternatively, the precipitant may be included in a 11 suspension (e.g. a suspension of calcium citrate and 12 glycerine) which forms a separate layer on top of the 13 gelling agent which remains substantially inert during 14 handling and/or storage. Only once the operator 15 desires to produce the foam, is the precipitant 16 17 intimately admixed with the gelling agent (for example 18 by shaking the container) and then promptly foamed. 19 Using the precipitant in suspension form has the 20 benefit that the suspension is easier to dispense from 21 a pressurised container than a powder and also provides 22 for more accurate dosing of unit precipitant per unit 23 gelling agent. 24 25 Optionally, the formulation may comprise other 26 additives such as decompactants which promote the 27 desired foam structure or other foaming agents, plasticisers, humectants, preservatives, additives, 28 29 sequestering agents or active ingredients such as 30 antimicrobial agents, growth factors, hormones, living 31 cells, etc. 32 33 The foam may be applied directly to the body area and 34 allowed to produce a stable foam protective cover, for example over a wound. With the addition of the 35

precipitants the cure of the foam is significantly

5

1 reduced, rendering the product more user friendly. 2 3 Alternatively, the foam can be produced onto a mould or other surface area, allowed to cure (for example by air 4 5 drying or oven drying) and then applied to the body surface as a dressing. A foam sheet of this type is a 6 7 preferred embodiment of the invention since it exhibits sufficient stability for easy handling whilst retaining 8 9 a moist surface to promote wound healing. Optionally, the foam may be applied about a substrate (for example 10 cloth, mesh, non-woven pad of alginate fibres, nylon, 11 12 rayon, polylactid acid, polyglycolic acid, polycaprolactone or biocompatible glass fibres) which 13 14 are then integrated into the foam pad produced. 15 As an example, the foam may be used to treat 16 17 dermatological conditions (including psoriasis, atopic 18 and allergic eczema). It may be convenient in this 19 embodiment for the foam to deliver an active ingredient 20 normally used to alleviate such conditions, for example 21 a steroid such as hydrocortisone. 22 23 In another embodiment the foam may be used to treat 24 burns or scalds, including sunburn. 25 26 In another embodiment the foam may be applied 27 cosmetically, and for example may include skin 28 moisturising agents, nutritional agents and growth 29 factors suitable to promote skin regeneration. 30 intended for cosmetic use may include colorants or 31 pigments so that the foam may be applied to the skin as 32 a cosmetic or to disguise any blemishes in the skin. 33 34 The foam may be used prophylactically. In particular a foam containing a UV blocking agent may be applied to 35 36 exposed areas of the skin to protect it from the

6

1 effects of the sun. 2 The formulation of the invention is applied to the body 3 site of interest in the form of a foam and it is 4 therefore essential that the composition undergoes a 5 foaming process before application to the body. In the 6 7 foaming process gas is forced into or is formed within the formulation to entrap small bubbles of gas therein, 8 thereby forming the foam. Any suitably gas or gas 9 producing system can be used to produce the foam. 10 Mention may be made of butane and nitrous oxide, but 11 other gases like air, nitrogen, hydrofluorocarbons such 12 13 as HFC134a or 227, hydrocarbons like propane, isopropane or a mixture thereof, are also suitable. 14 15 Conveniently the foam may be produced by conventional means such as by using aerosol technology. 16 17 The formulation according to the present invention may 18 19 be stored in any convenient container until required. 20 Generally, the container will be designed to preserve 21 the sterile nature of the formulation. Conveniently 22 the container will be provided with means to foam the 23 composition when required. Details are given in WO-A-24 96/17595. A two can packaging and dispensing system, as described in our co-pending UK Patent Application No 25 26 9823029.5 (a copy of which is filed herewith), may be 27 used to dispense the foam according to the present 28 invention. 29 30 Generally, the foam will be produced from sterile 31 ingredients. 32 33 Prior to the foaming process, the foamable carrier is 34 preferably in the form of a gel. The gel may be 35 sterilised and this is generally desirable where the

foam is intended for medical use. Usually,

1	sterilisation will take place by autoclaving the
2	formulation, since this is currently the most economic
3	means of achieving sterilisation. Autoclaving at
4	temperatures of from 100°C to 125°C for under ½ hour is
5	normally sufficient. Generally, the autoclaving
6	process should be as mild as possible, whilst being
7	sufficient to sterilise the formulation. For example,
8	autoclaving at temperatures of about 121°C for 15-20
9	minutes is acceptable. The autoclaved formulation may
10	then be foamed when cool. It is also possible,
11	however, to sterilise the formulation by other means,
12	for example by γ -irradiation or e-beam irradiation. It
13	has been found that autoclaving the gel may cause the
14	MW of the foamable carrier to be slightly reduced.
15	Consequently it may be desirable to select a foamable
16	carrier having a higher MW than that ultimately
17	required.
18	
19	The foam forms an air-tight cover around any wound or
20	injury to which it is applied, and this prevents that
21	area from drying out and may also combat infection.
22	The advantages of applying a topical product in the
23	form of a foam include:
24	
25	 Easy rapid application,
26	 Conforms to surface irregularities,
27	 Insulates the wound,
28	4. Cools the tissues,
29	5. Offers antibacterial action to prevent
30	infection,
31	6. Biocompatibility with tissue,
32	7. Suitable for use as a vehicle for the
33	administration of pharmaceutical agents,
34	and/or
35	8. Maintains a moist environment.

WO 00/19979

PCT/GB99/03331

8 Generally, the formulation of the present invention 1 will be applied directly to the body site of interest 2 in the form of a foam, the foam being produced from any 3 suitable device (such as an aerosol) immediately before 4 5 application. It is, however, possible for a quantity of the foamed formulation to be produced and then 6 applied onto the body site by any suitable means, for 7 example by hand or by spatula. This method may be 8 9 required for wounds having a narrow opening. 10 As stated above, the foam may also be produced on a 11 suitable surface and then allowed to dry to produce a 12 stable foam sheet which can be handled as described 13 above without deterioration. Generally, the production 14 of the sheet will take place under sterile conditions 15 or may be sterilised after production. In the prior 16 17 described foam product of WO-A-96/17595, it was not possible to provide a foamed pad product and then 18 19 sterilise the pad by conventional means such as γ -20 irradiation, since it was found that the foam structure 21 deteriorated during sterilisation. With the inclusion 22 of the precipitant however, sterilisation of the 23 pad is possible both by γ -irradiation, ethylene oxide sterilisation or other conventional means. 24 25 represents a very considerable advantage over the prior 26 art product. 27 28 The foam sheet is generally produced by foaming the 29 foamable carrier in the presence of the precipitant and allowing the foam to cure, usually by simply exposing 30 the foam to the atmosphere to air dry at ambient 31 32 temperature. Optionally the foam may be dried at elevated temperatures, for example may be oven dried. 33 34 Desirably, the cure time of the foam is 40 minutes or 35 less at ambient temperature and preferably the foam 36 cures within 15 minutes, for example within 10 minutes.

9

1 Where the foam sheet is to be sterilised, it is advantageous to pre-treat the sheet prior to 2 sterilisation in order to further stabilise the sheet. 3 The difficulty with sterilising any foam of the type 4 5 described is that the foam structure tends to 6 deteriorate and collapse during the sterilisation 7 process. The pre-treatment of the sheet preferably involves impregnating the sheet with further 8 9 precipitant. Conveniently, this may entail immersing 10 the sheet in a bath of the precipitant or of a solution of the precipitant. For example, the sheet may be 11 immersed in a bath of calcium chloride or calcium 12 13 citrate. To ensure that the precipitant penetrates into the centre of the foam sheet, the sheet may be 14 15 gently squeezed whilst immersed in the bath. Generally, immersion of the sheet for a short period of 16 time, such as 2 to 3 minutes, is sufficient. 17 may then be removed from the bath of precipitant, 18 19 washed in a mixture of de-ionised water and glycerine 20 to enhance moisture content and then dried. 21 stabilised foam sheet may then be sterilised by gamma 22 radiation or through use of ethylene oxide. 23 24 The ratio of de-ionised water : glycerine in the wash 25 stage is preferably 19:1 by volume. 26 27 The treated foam sheet is desirably oven dried at 28 relatively low temperatures, for example 100°C or less, 29 preferably approximately 35°C. 30 31 In a preferred embodiment the foamable carrier includes 32 a combination of copper and zinc ions, optionally in 33 the form of water soluble glass(es). We have found 34 that a foam containing appropriate quantities of these 35 metal ions are particularly resistant to the

deleterious effects of sterilisation. We hypothesise

PCT/GB99/03331

WO 00/19979

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that the copper and zinc ions act as scavenger of free 1 radicals produced in the foam during sterilisation and 2 3 which are, we believe, responsible for the breakdown in structure of the foam. Additionally, both copper and 4 5 zinc ions have a radioprotective effect. Consequently, we consider that any material known for its use as a 6 7 free radical scavenger and/or as a radioprotectant may likewise exhibit a protective effect on the foam 8 9 structure during sterilisation. 10 Optionally the manufacture of a prefoamed product may 11 12 envisage a continuous foaming process. The sheet may be divided into a convenient size and may be packaged. 13 Optionally the foam sheet may be produced on contoured 14 15 surface so that it is moulded to a pre-determined 16 shape. 17 18 Examples of suitable foamable gelling agents for use in 19 the composition of the present invention include (but 20 are not limited to) alginate and derivatives thereof, 21 carboxymethylcellulose and derivatives thereof, 22 collagen, polysaccharides (including, for example, 23 dextran, dextran derivatives, pectin, starch, modified 24 starches such as starches having additional carboxyl 25 and/or carboxamide groups and/or having hydrophillic side-chains, cellulose and derivatives thereof), agar 26 and derivatives thereof (such as agar stabilised with 27 polyacrylamide), carageenan, polyethylene oxides, 28 29 glycol methacrylates, gelatin, gums such as xanthum, 30 guar, karaya, gellan, arabic, tragacanth and locust 31 bean gum. Also suitable are the salts of the 32 aforementioned carriers, for example, sodium alginate. 33 Mixtures of any of the aforementioned gelling agents may also be used, as required. 34 35

Preferred foamable gelling agents include alginate,

1	carageenan, carboxymethylcellulose, the derivatives and
2	salts thereof and mixtures of any of these. Alginate
3	(the derivatives or salts thereof, such as sodium and
4	calcium alginate) are especially preferred. Foamable
5	gelling agents having a molecular weight of from 10,000
6	to 200,000 kDa are preferred, especially over 100,000
7	kDa, for example 150,000 to 200,000 kDa, may be used.
8	
9	The formulation may further comprise a foaming agent,
10	which promotes the formation of the foam. Any agent
11	having a surfactant character may be used. The
12	surfactants may be cationic, non-ionic or anionic.
13	Examples of suitable foaming agents include cetrimide,
14	lecithin, soaps, silicones and the like. Commercially
15	available surfactants such as Tween $^{ exttt{ iny{M}}}$ are also suitable.
16	Cetrimide (which additionally has an anti-bacterial
17	activity) is especially preferred.
18	
19	The formulation of the present invention (and thus the
20	foam) may be used to deliver pharmaceutically active
21	agents, in particular to deliver such agents in a
22	controlled release manner. Mention may be made of:
23	
24	Antiseptics, Antibacterials and Antifungal agents,
25	such as Chlorhexidine, acetic acid, polynoxylin,
26	povidone iodine, mercurochrome phenoxyethanol,
27	acridene, silver nitrate, dyes eg brilliant green,
28	undecanoic acid, silver sulphadiazine, silver
29	proteins and other silver compounds,
30	metronidazole, benzaclonium chloride;
31	
32	Nutritional agents, such as vitamins and proteins;
33	
34	Growth factors and healing agents, including
35	Ketanserin a serotonomic blocking agent;
36	

1	Living Cells;
2	
3	Enzymes include streptokinase and streptodormase;
4	
5	Elements - zinc, selenium, cerium, copper,
6	manganese, cobalt, boron, arsenic, chromium
7	silver, gold, gallium;
8	
9	<pre>Charcoal;</pre>
10	
11	Desloughing and Debriding agents such as
12	hypochlorite and hydrogen peroxide;
13	
14	Astringents including potassium permanganate;
15	
16	Antibiotics exemplified by neomycin and framycetin
17	sulphate, sulfamylon, fusidic acid, mupirocin,
18	bacitracin, gramicidin.
19	
20	In addition the formulation of the present invention
21	may further comprise other conventional additives such
22	as plasticisers and humectants (such as glycerol,
23	propane-1,2-diol, polypropylene glycol and other
24	polyhydric alcohols), free radical scavengers to
25	stabilise against the effects of sterilisation by
26	irradiation, viscosity-adjusting agents, dyes and
27	colorants, and the like.
28	
29	Several experiments including comparatives tests have
30	been made in order to demonstrate some of the
31	advantages of the new compositions of the invention.
32	Of course the embodiments described hereinbelow are
33	submitted in order to better describe the invention and
34	not to limit its scope.
35	
36	

13

1 EXAMPLE 1

2 PROCEDURE FOR MANUFACTURE OF UNIT BATCH (100 g) of

3 ALGINATE GEL

4

5 Typically the alginate gels are made according to the following process:

- 7 1. De-ionised (DI) water is measured and poured into mixing vessel 1.
- 9 2. Desired amounts of suitable alginate (for example Keltone or Manucol) and glycerine are weighed using a calibrated balance, reading to 2 decimal places.
- Alginate and glycerine are mixed together in a
 beaker until no lumps remain.
- 15 4. The whole alginate/glycerine mix is added very slowly to the water.
- 5. Once all the alginate/glycerine has been added to the water, the mixture is stirred until a smooth gel has formed.

20 21

22 23

24

Several different alginate gels have been made according the above process. They differ and are referred to by the amount of alginate (for example Keltone) used. For example the alginate gel code 6% has the following composition:

25 26

27

28

29

30

31

GEL CODE	6½
DI Water	80 ml
Glycerine	25.22 g
Keltone	6.5 g
Unit Batch Wt	111.72 g

32

33 The above composition can be varied to include other

weights of alginate, which would be reflected in the gel code number. For example a composition having 8g alginate (plus 80ml DI water and 25.22g glycerine) would be designated gel code 8. Analogous gel codes are used when other gel formers (eg carageenan or CMC) are substituted for the alginate in the above composition.

In one embodiment, the gelling agent may be present in the form of a suspension, for example a suspension in glycerine. To avoid diluting the gelling agent, the gelling agent suspension may be made up with less glycerine such that the total quantity of glycerine present in the gelling agent mixture and in the precipitant suspension adds up to the required amount. For example, the glycerine in the gelling agent mixture and precipitant suspension may be varied as follows:

Glycerine per 80 ml DI water and 6 g alginate (g)	Glycerine in precipitant suspension (g)
25.22	0
23.0	2.22
20.0	5.22
18.22	7.0
15.0	10.22

The above is illustrated with respect to a gel code 6 composition, but the division of glycerine may be made for other gel code compositions, and is also not limited to the specific volumes illustrated above.

PROCEDURE FOR FOAM PRODUCTION

2

1

- 3 The propellant used to produce the foam can be
- 4 compressed gases such as air, nitrogen, nitrous oxide
- or air, hydrofluorocarbons such HFC134a or 227 or
- 6 hydrocarbons including propane, isopropane, n-butane,
- 7 isobutane and 2-methylbutane.

8

- 9 Propellant vapour pressure can range from 0 to 110 PSIG
- at 70°C although the preferred range is 20 to 70 PSIG.
- 11 Values within this range can be achieved for example by
- 12 blending the three hydrocarbons propane, isobutane and
- 13 butane. Calor Aerosol Propellants (CAP) sold by Calor
- 14 Gas Ltd Slough may be used as propellant gas, when a
- 15 blend of propane, isobutane and butane is used the
- 16 proportions can be as follows:

17

18	<u>Grade</u>	Propane %	<u>Isobutane %</u>	<u>n Butane%</u>
19	CAP 30	11	29	60
20	CAP 40	22	24	54
21	CAP 70	55	15	30

- A foam according to the invention can advantageously be produced following the following process:
- 1. 100 g of a gel according to the invention is
 poured to an aerosol canister.
- 2. 2.5 g of calcium citrate (food grade) is added to the canister.
- 29 3. A valve is crimped onto the canister.
- 4. Air is purged from the canister.
- 31 5. 4.5 g of propellant gas is added into the
- 32 canister (65:35 CAP 40 : Isopentane
- propellant) and an actuator is positioned on
- 34 the valve.
- 35 6. The canister is shaken vigorously for 20-30 seconds.

16

1 7. The canister is inverted and the foam dispensed.

2

3 EXAMPLE 2

- Using a range of water-based gel formulations detailed 4
- below tests were done to improve the "setting" time and 5
- 6 stability of the gel and its foam.

7

- Preferred alginate compositions have an amount of 8
- alginate ranging from 5-9g in the composition set out 9
- in Example 1. Preferred alginates are Keltone HV and 10
- 11 Manucol DMF.

12

- 13 Experiment 1. Gel Code 6½ Alginate gel and foam mixed
- with calcium citrate compared to Gel Code 61/2 alginate 14
- 15 gel alone

16

- 17 Foamed gel with calcium citrate
- 18 2.5 g calcium citrate was added to 100 g of gel and the
- 19 foamed gel was spread out onto plastic sheeting.
- resultant foam pad was liftable in 15 minutes. 20

21

- 22 Foamed gel without calcium citrate
- 23 The above experiment was reproduced by foaming the gel
- 24 on its own as described above. The "setting" time of
- 25 the foam was 10 hours.

26

- 27 The experiments were repeated using 100 g unfoamed gel
- 28 with and without calcium citrate. Similar setting
- 29 times to those observed for the foamed gels were
- 30 obtained (15 minutes and 10 hours respectively) before
- the gel pads were liftable. 31

32

- 33 Conclusion: Calcium citrate speeds up and controls the
- 34 setting time of the gel and the foam.

35

36 Experiment 2. Gel Code 8 Alginate gel mixed with water

soluble glass (WSG) containing phosphate and boron 1 2 compared to gel code 8 alginate gel alone. 3 4 The WSG was comprised as follows: 5 28.5M% CaO 6 3M% Ag 7 5M% B₂O₃ 8 18.5M% MgO 9 45M% P₂O₅ 10 11 Foamed gel with WSG 12 2.5 g of WSG was mixed with 100 g gel and the foamed 13 mixture was spread out onto plastic sheeting. resultant foam pad was liftable in 120 mins. 14 15 16 Foamed gel without WSG The above experiment was repeated by foaming the gel on 17 its own. The "setting" time of the foam was 18 19 approximately 10 hours. 20 21 The experiments were repeated using 100 g unfoamed gel with and without WSG. Similar setting times to those 22 observed for the foamed gels were obtained (120 minutes 23 and 10 hours respectively) before the gel pads were 24 25 liftable. 26 Conclusion: WSG speeds up and controls the setting 27 time of the gel and the foam. 28 29 Experiment 3. Gel Code 4 Carageenan gel mixed with 30 calcium citrate compared to gel code 4 gel alone 31 32 33 Foamed gel with calcium citrate 3 g of calcium citrate was mixed with 100 g gel and the 34 foamed mix was spread out onto plastic sheeting. 35 resultant foam pad was liftable in 120 mins. 36

1	Foamed gel without calcium citrate
2	The above experiment was repeated by foaming gel on its
3	own as described above. The "setting" time of the foam
4	was 10 hours.
5	
6	The experiments were repeated using 100 g unfoamed gel
7	with and without calcium citrate. Similar setting
8	times to those observed for the foamed gels were
9	obtained (120 minutes and 10 hours respectively) before
10	the gel pads were liftable.
11	
12	Experiment 4. Gel Code 4½ Carageenan gel and gel code
13	6½ alginate gel mixed with calcium citrate compared to
14	gel code 4% carageenan gel and gel code 6% alginate gel
15	alone
16	
17	Foamed gel with calcium citrate
18	2.5 g of calcium citrate was mixed with (50 g alginate
19	and 50 g carageenan) gel and the foamed mix was spread
20	out onto plastic sheeting. The resultant foam pad was
21	liftable in 15 mins.
22	
23	Foamed gel without calcium citrate
24	The above experiment was repeated by foaming the mixed
25	gel on its own. The "setting" time of the foam pad was
26	10 hours.
27	
28	The experiments were repeated using 100 g unfoamed gel
29	with and without calcium citrate. Similar setting
30	times to these observed for the foamed gels were
31	obtained (120 minutes and 10 hours respectively) before
32	the gel pads were liftable.
33	
34	Experiment 5. Gel Code 6½ Alginate gel mixed with
35	calcium citrate and added bentone IPM gel

19

2.5 g calcium citrate was added to 100 g of gel with 1g 1 2 bentone IPM gel, admixed in an aerosol canister and dispensed therefrom as a foam onto a plastic surface. 3 4 The resultant foam pad was liftable in 12 minutes. Bentone IPM gel is an admixture of isopropyl myristate, 5 sterealkonium hectorite and propylene carbonate. 6 7 8 Conclusion: Calcium citrate and bentone gel control 9 the setting time of the foam. Bentone gel also acts as 10 a reological agent and assists in the smoothness of 11 delivery from the can. 12 13 Experiment 6. Gel Code 6% Alginate gel mixed with 14 calcium citrate and added cetrimide 15 16 2.5 g calcium citrate was added to 100 g of alginate 17 gel with 1g cetrimide in an aerosol canister and foamed 18 onto a plastic surface. The resultant foam pad was 19 liftable in 15 minutes. 20 21 Conclusion: Calcium citrate speeds up the setting time 22 of the foam. Cetrimide increases the cell structure of 23 the product. 24 25 Experiment 7. Gel Code 6½ Alginate gel mixed with 26 calcium citrate and added Tween 20 27 28 2.5 g Calcium citrate was added to 100 g of alginate 29 gel with 1g Tween 20 and foamed onto a plastic surface. 30 The resultant foam pad was liftable in 12 minutes. 31 32 Conclusion: Calcium citrate speeds up the setting time 33 of the gel. The additive Tween 20 gave a much smoother 34 delivery and an airier foam. Tween 80, 60 and 40 were

also tried and all assisted in the delivery and product

35 36

cell structure.

1	Experiment 8. Gel Code 4 Carboxmethyl cellulose and gel
2	code 6½ alginate gel mixed with calcium citrate
3	compared to the gel alone
4	
5	2.5 g calcium citrate was added to (50 g CMC & 50 g
6	alginate gel) and then the mixture was foamed onto a
7	plastic surface. The resultant foam pad was liftable
8	in 25 minutes. The gel foamed on its own was liftable
9	overnight (approx. 10 hours).
10	
11	Experiment 9. Gel Code 4 Carboxmethyl cellulose gel
12	mixed with aluminium chloride compared with the gel
13	alone
14	
15	2 g aluminium chloride was mixed with 100 g CMC gel.
16	The gel was spread onto a plastic surface. The
17	resultant gel was liftable instantly. The gel alone was
18	liftable overnight (approx. 10 hours).
19	
20	Experiment 10. Gel Code 6 Alginate gel mixed with
21	citric acid compared to gel code 6 alginate gel alone
22	
23	2.5 g of citric acid was mixed with 100 g alginate gel
24	and the mix was spread out onto plastic sheeting. The
25	resultant gel pad was liftable in 120 mins. 100 g of
26	the gel alone was spread onto plastic sheeting and the
27	resultant pad was only liftable overnight (approx. 10
28	hours).
29	
30	
31	
32	
33	
34	
35	
36	

Experiment 11. Gel Code 6½ Alginate gel was mixed with the following powders on a 100 g gel: 2.5 g powder basis

Powder	Results as a gel	Results as a foam
Calcium Chloride	Gel pad was formed instantly	Fast setting foam
Calcium Sulphate	Gel pad formed reasonably quickly	Foam set reasonably quickly
Aluminium Chloride	Gel pad formed instantly	Fast setting foam
Calcium Metaborate	Gel pad formed instantly	Fast setting foam

14
15 Experiment 12. Setting performances of a foam of a gel
16 code 6½ alginate gel as a function of the amounts of
17 calcium citrate.

Batch No	Amount of calcium citrate per 100 g gel	Result
DM02 210798	4 g	Not dispensed - set in can
DM03 210798	3 g	Very difficult to dispense. 9½ minutes to set.
DM04 210798	2.5 g	Easier to dispense than above. 18½ minutes to set
DM05 210798	2.25 g	Taking longer to set. 20 minutes.
DM02 200798	2 g	Setting time - 40 minutes

	22
1	Experiment 13. Gel Code 6½ alginate gel with calcium
2	citrate and isopentane.
3	
4	100g gel code 6% alginate gel was admixed with varying
5	amounts of calcium citrate (2 to 4g), added to
6	isopentane and mixed thoroughly before being spread
7	onto a glass sheet. The isopentane vaporises at
8	ambient temperatures and boils off through the gel
9	leaving a foam pad of similar consistency to those
10	produced by dispersion from an aerosol can. After
11	half-an-hour the foam pads were liftable.
12	
13	EXAMPLE 3
14	
15	A. Gel code 5 alginate gel mixed with calcium citrate
16	
17	The gel was prepared by mixing together alginate (5g
18	Keltone HV), 20g glycerine and 80ml de-ionised water.
19	5.22g glycerine was then added to 2.5g calcium citrate
20	and a suspension of precipitant was created. The
21	resultant gel and the suspension of precipitant were
22	added to an aerosol can and a valve fitted. The can
23	was purged of air, filled with 4.5g CAP 40 butane,
24	shaken and dispensed. The foam produced was well mixed
25	and set in 15 minutes.
26	
27	B. Gel code 5 alginate gel mixed with calcium citrate
28	
29	Experiment A was repeated using the same weight of
30	Manucol LKX (5g) instead of Keltone HV. The resultant
31	foam set within 12 minutes.
32	
33	C. Gel code 5 alginate gel mixed with calcium citrate
34	
35	The gel was prepared by mixing together alginate (5g
36	Keltone HV), 20g glycerine and 80ml de-ionised water.

WO 00/19979

23 5.22q glycerine was then added to 2.5g calcium citrate 1 2 and a suspension of precipitant was created. 3 resultant gel was added to the bottom can of the two 4 can packaging system (see our co-pending UK Patent 5 Application No 9823029.5) and the suspension or 6 precipitant was added to the top can. The cans were 7 prepared in the usual way. The two can packaging system was activated and the foam was dispensed. The 8 9 foam produced was well mixed and set in 15 minutes. 10 11 Gel code 5 alginate gel mixed with calcium citrate D. 12 13 Experiment C was repeated using the same weight of 14 Manucol LKX instead of Keltone HV. The resultant foam 15 set within 12 minutes. 16 17 The set foam from A, B, C and D were then further 18 processed by first immersing the foam in a solution of 19 2.5% calcium chloride solution for 2 minutes, rinsing 20 in de-ionised water and then finally rinsing in a 1% 21 glycerine solution. The foam pads were then dried in 22 the oven at 35°C and packaged in sterilisable pouches. 23 24 The resultant sterilised pads were compared with can

reference 2 below (see Example 4). The foams produced in the two can system had a more even pore size throughout compared to those made in a one can system. Comparing the suspension with the powder/gel mix showed

29 no difference in the structure of the final product.

EXAMPLE 4

30 31

32

A 1 litre batch of gel code 5 alginate gel was manufactured. Nine bottom cans of a two can packaging system as described in our co-pending UK Patent Application No 9823029.5 were filled with 100g gel in

24

each. Nine top cans were made up with varying powders 1 as detailed below. The cans were prepared in their 2 usual way. The two can packaging system was activated 3 and the foam was dispensed. 4 5 Once cured the foams were processed by varying a) the 6 concentration of the calcium chloride immersion 7 8 solution and b) the final wash concentration of the 9 glycerine solution. All samples were halved and then oven dried at 40°C. The first half sample was removed 10 11 after 8 hours and the second half after 16 hours. Once the foam pads had been processed they were packaged in 12 13 EtO sterilisable airtight packaging as soon as they came out of the oven. The samples were sent for EtO 14

sterilisation and examined on their return.

				T	T
Can Ref	Top Can Component	Ca Chloride Conc.	Glycerine Sol Conc.	Drying Time	Description of Alginate Pad After EtO Sterilisation
1	2.5 g Ca Citrate	1%	1%	8 hrs	Flexible, soft & sponge-like
				16 hrs	Flexible, soft & sponge-like
2	2.5 g Ca Citrate	2.5%	1%	8 hrs	Moist, flexible & sponge-like
				16 hrs	Flexible, soft & sponge-like
3	2.5 g Ca Citrate	5%	1%	8 hrs	Dry pad with limited flexibility
				16 hrs	Dry pad with limited flexibility
4	2.5 g Ca Citrate	2.5%	2%	8 hrs	Moist, flexible, soft & sponge-like
				16 hrs	Moist, flexible, soft & sponge-like
5	2.5 g Ca Citrate	2.5%	2.5%	8 hrs	Moist, flexible, sponge-like pad
				16 hrs	Moist, flexible, sponge-like pad
6	2.5 g Ca Citrate	2.5%	5%	8 hrs	Moist, flexible, soft & sponge-like
				16 hrs	Moist, flexible, soft & sponge-like
7	2 g Ca Citrate 2 g Activated Charcoal	2.5%	5%	8 hrs	Moist, flexible, soft & sponge-like
				16 hrs	Moist, flexible, soft & sponge-like
8	2 g Ca Citrate 2 g Cu/Zn WSG	2.5%	5%	8 hrs	Moist, flexible, soft & sponge-like
				16 hrs	Moist, flexible, soft & sponge-like
9	2.5 g Ca Citrate 2 g Povidone Iodine	2.5%	5%	8 hrs	Moist, flexible, soft & sponge-like
				16 hrs	Moist, flexible, soft & sponge-like

EXAMPLE 5

Experiment A

 A 600 g batch of gel code 5 was made up using Manucol DMF as the gelling agent. This batch was split into six equal parts and inserted into the bottom can of a dual can aerosol system. The top cans were made up containing 1.5 g calcium citrate and varying amounts of alginic acid (½ g increments from 0 to 2½ g). Once preparation was complete the cans were foamed out simultaneously and the setting time for each foam was recorded.

Can Number	Gel Calcium Weight Citrate Weight		Alginic Acid Weight	Setting Time
1	100 g	1.5 g	0 g	20 mins
2	100 g	1.5 g	0.5 g	16 mins
3	100 g	1.5 g	1.0 g	14 mins
4	100 g	1.5 g	1.5 g	10 mins
5	100 g	1.5 g	2.0 g	9 mins
6	100 g	1.5 g	2.5 g	8 mins

Experiment B

Three 100 g batches of gel code 5 was made up using Manucol DMF as the gelling agent with alginic acid incorporated (0 g, 1 g and 2 g added). Each batch was filled into bottom cans and top cans were made up containing 1.5 g calcium citrate. Once preparation complete the cans were foamed out simultaneously and the setting times for each can recorded.

1 2
3
4
5
6
7

Can Number	Gel Weight	Calcium Citrate Weight	Alginic Acid Weight	Setting Time
7	100 g	1.5 g	1 g	8 mins
8	100 g	1.5 g	2 g	6 mins
9	100 g	1.5 g	0 g	20 mins

28

1 CLAI	MS
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2

1. A physiologically acceptable formulation for application to a body as a foam, said formulation comprising a foamable gelling agent and a slow-release precipitant therefor, wherein said slow-release precipitant is combined with said gelling agent during the foaming thereof and stabilises the foamed form of the gelling agent.

10

12 A formulation as claimed in Claim 1 wherein said 12 precipitant is packaged separately to said gelling 13 agent prior to foaming.

14

15 3. A formulation as claimed in either one of Claims 1
16 and 2 wherein said gelling agent is alginate,
17 carboxymethylcellulose, collagen, a
18 polysaccharide, agar, a polyethylene oxide, a
19 glycol methacrylate, gelatin, a gum, or salts or
20 derivatives of any of these, or mixtures thereof.

21

22 4. A formulation as claimed in Claim 3 wherein said 23 gelling agent is alginate, carboxymethyl-24 cellulose, carageenan gel, the derivatives or 25 salts thereof, or mixtures thereof.

26

5. A formulation as claimed in any one of Claims 1 to 4, wherein said gelling agent has a molecular weight of from 10,000 to 200,000 kDa.

30

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31 6. A formulation as claimed in any one of Claims 1 to 32 5, wherein said precipitant is a salt of calcium, 33 zinc, copper, silver or aluminium; borates; 34 glyoxal; or amino-formaldehyde pre-condensates

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29

7. A formulation as claimed in any one of Claims 1 to 6 further containing a foaming agent.

3

4 8. A formulation as claimed in Claim 7 wherein said 5 foaming agent is cetrimide, lecithin, a soap, 6 silicone, a surfactant or the like.

7

9. A formulation as claimed in any one of Claims 1 to
9 8 wherein the gelling agent comprises an alginate
10 gel, a carageenan gel or a carboxymethylcellulose
11 gel and wherein the precipitant is a calcium salt.

12

13 10. A formulation as claimed in any one of Claims 1 to
14 8 wherein the gelling agent comprises
15 carboxymethylcellulose gel and wherein the
16 precipitant is an aluminium salt.

17

18 11. A formulation as claimed in any one of Claims 1 to 19 10 further comprising an organic acid in an amount 20 of 0.5 g to 5.0 g per 100 g gelling agent.

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12. A physiologically acceptable foam comprising a23 foamed gelling agent stabilised by a precipitant.

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25 13. The foam as claimed in Claim 12 in the form of a cured foam sheet.

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28 14. A foam as claimed in Claim 12 wherein said 29 precipitant is packaged separately to said gelling 30 agent prior to foaming.

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15. A foam as claimed in any one of Claims 12 to 14
 wherein said gelling agent is alginate,
 carboxymethylcellulose, collagen, a

polysaccharide, agar, a polyethylene oxide, a glycol methacrylate, gelatin, a gum, or salts or

		30
1		derivatives of any of these, or mixtures thereof.
2		
3	16.	A foam as claimed in Claim 15 wherein said gelling
4		agent is alginate, carboxymethyl- cellulose,
5		carageenan gel, the derivatives or salts thereof,
6		or mixtures thereof.
7		
,8	17.	A foam as claimed in any one of Claims 12 to 16,
9		wherein said gelling agent has a molecular weight
10		of from 10,000 to 200,000 kDa.
11		
12	18.	A foam as claimed in any one of Claims 12 to 17,
13		wherein said precipitant is a salt of calcium,
14		zinc, copper, silver or aluminium; borates;
15		glyoxal; or amino-formaldehyde pre-condensates
16		
17	19.	A foam as claimed in any one of Claims 12 to 18
18		further containing a foaming agent.
19		
20	20.	A foam as claimed in Claim 19 wherein said foaming
21		agent is cetrimide, lecithin, a soap, silicone, a
22		surfactant or the like.
23		
24	21.	A process of sterilising a foam for medical or
25		veterinary use, said process comprising:
26		
27		a) foaming a formulation of Claims 1 to 11 and
28		allowing said foamed formulation to cure;
29		
30		b) treating said foam with precipitant;
31		
32		c) optionally, washing said treated foam;
33		
34		d) drying said treated form; and
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1		e) sterilising said dried foam by exposure to γ -
2		irradiation or ethylene oxide.
3		
4	22.	The process of Claim 21 wherein said treated foam
5		is washed in a de-ionised water/glycerine mixture
6		prior to drying.
7		
8	23.	The process of either one of Claims 21 and 22
9		wherein the treated foam is oven dried at
10		temperatures below 100°C.

11

12 24. The process of any one of Claims 21 to 23 wherein 13 the foam is immersed in a bath of calcium chloride 14 or calcium citrate solution as precipitant.

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 A61K9/12 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 7 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Category ° Relevant to claim No. X WO 96 17595 A (GILTECH LTD ; GILCHRIST 1-9. THOMAS (GB); GILCHRIST EILIDH (GB)) 11-20 13 June 1996 (1996-06-13) cited in the application page 3, line 17 -page 4, line 15; claims 1-10; example 1 A 21-24 page 8, line 5 -page 10, line 17 page 11, line 7 - line 12 X EP 0 380 254 A (MINNESOTA MINING & MFG) 1-6,9,1 August 1990 (1990-08-01) 11,12, 14-18 column 4, line 19 -column 5, line 25; claims; examples Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but "A" document defining the general state of the art which is not considered to be of particular relevance cited to understand the principle or theory underlying the invention earlier document but published on or after the international "X" document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another "Y" document of particular relevance; the claimed invention citation or other special reason (as specified) cannot be considered to involve an inventive step when the "O" document referring to an oral disclosure, use, exhibition or document is combined with one or more other, such documents, such combination being obvious to a person skilled document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 20 January 2000 27/01/2000 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni,

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B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 A61K

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